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# Battery system technology

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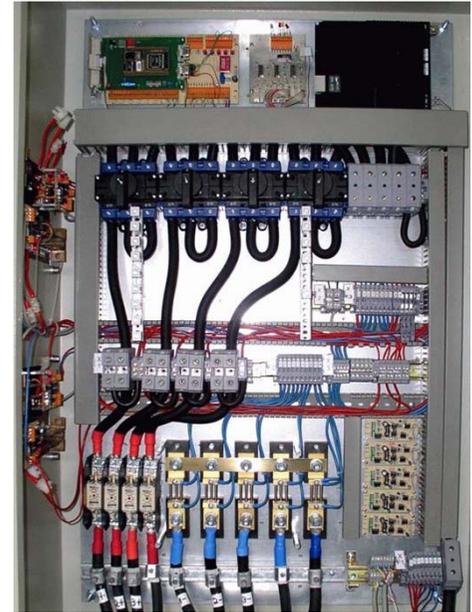
Dr. Matthias Vetter  
Fraunhofer Institute  
for Solar Energy Systems

Workshop - Renewable energy concepts for  
SKA and its pathfinders

Berlin, 7th of April 2011

# PV off-grid solutions and battery system technology

- Team "Autonomous systems and mini-grids"
- Team "Battery modules and systems"
- Team "Solar driven water supply and storage systems"



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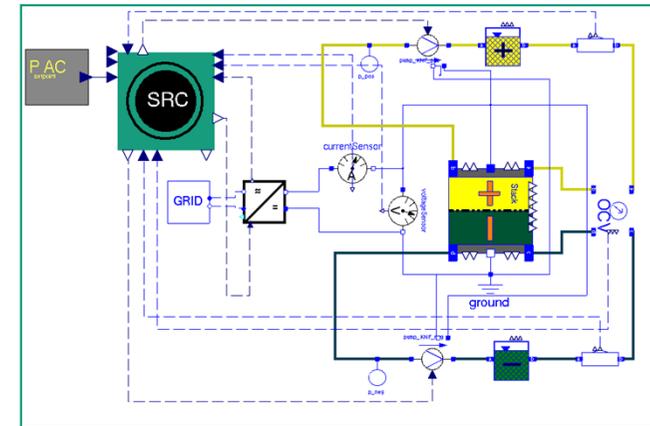
# Agenda

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- Introduction “battery system technology”
- Overview of battery technologies
- Lead acid batteries
- Lithium-ion batteries
- Vanadium redox-flow batteries
- Conclusions

# Battery system technology

- Battery testing
- Development of battery modules and systems
- Battery monitoring
  - State of charge determination
  - State of health determination (capacity)
- Charging and operating control strategies
- Development of charge controllers and battery management systems
- Modeling and simulation
- Technical and economical system analyses (e.g. life cycle cost)

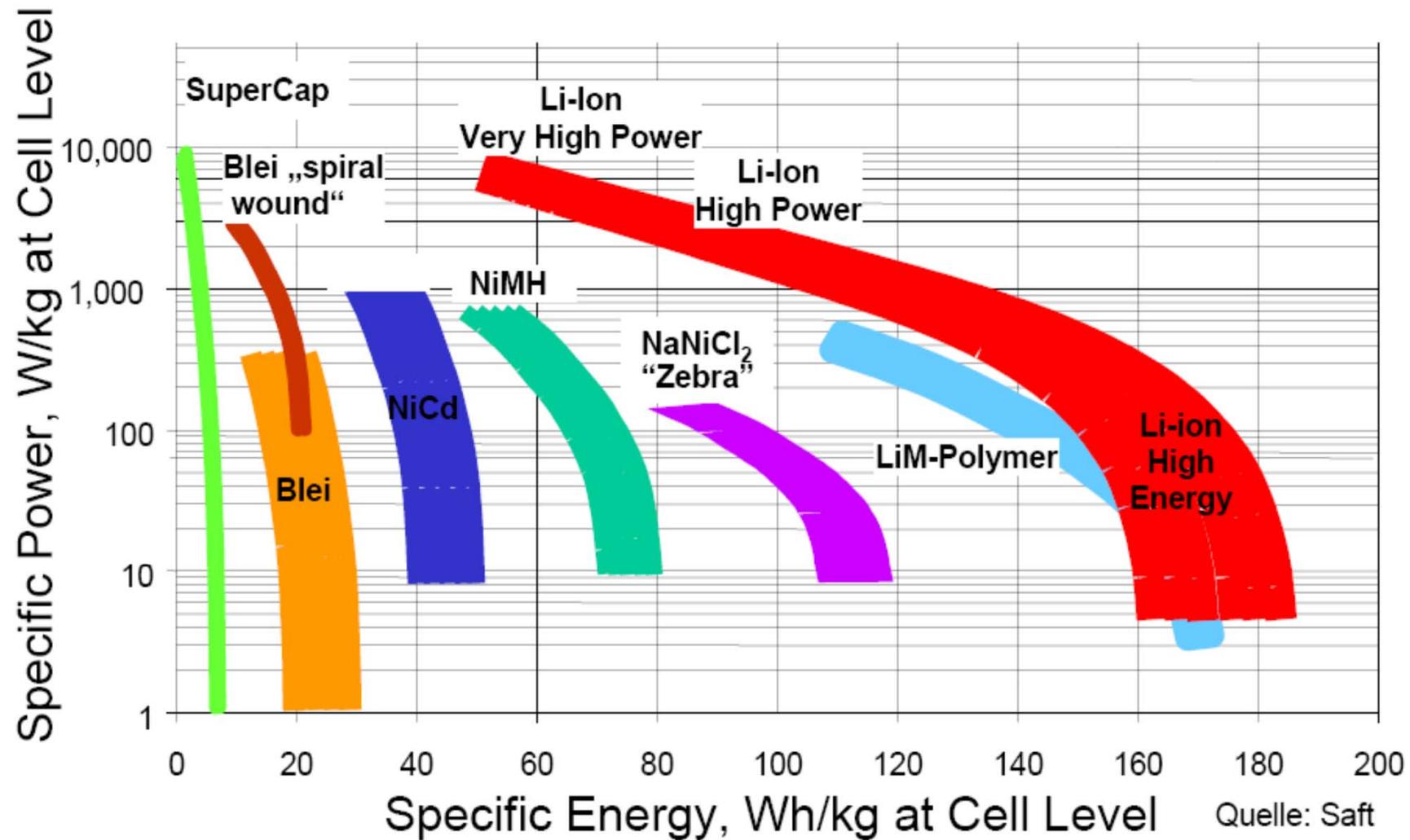


# Battery laboratory at Fraunhofer ISE

- 1 x 250 kW, 1 kV, 600 A (Pack tester)
  - 1 x 500 V, 100 A (Pack tester)
  - 3 x 300 V, 5 A
  - 32 x 6 V, 3 A (with reference electrode)
  - 32 x 5 V, 5 A
  - 18 x 12 V, 200 mA-10 A
  - 8 x 18 V, 5A
  - 32 x 5 V, 30 A (parallel switchable)
  - 1 x 20V, 300 A
  - 3 x 18 V, 100 A
  - 12 x 70 V, 50 A
  - 3 x 18 V, 100 A
  - 4 channels impedance spectroscopy  
1  $\mu$ Hz – 4,5kHz
  - 9 Climate and temperature chambers
- 146 test circuits



# Batteries: Ragone plot



# Storage solutions – batteries

## V-redox-flow



## NiMh



Source: [www.saftbatteries.com](http://www.saftbatteries.com)

## Lithium



## NaS

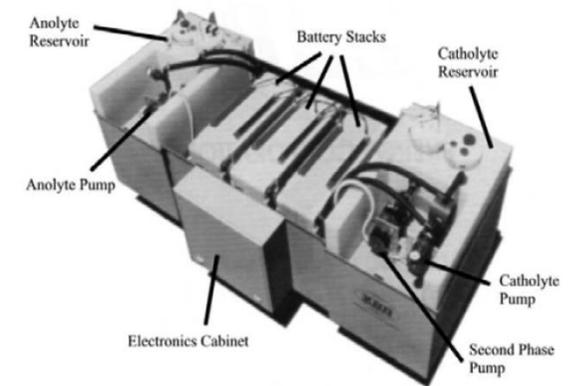


Source: [www.ngk.co.jp](http://www.ngk.co.jp)

## Lead-acid



## Zinc-bromine



Source: B.L. Norris

# Storage solutions – batteries

V-redox-flow



kW / kWh  
MW / MWh

NiMh



Source: [www.saftbatteries.com](http://www.saftbatteries.com)

kW / kWh

Lithium



MW

NaS



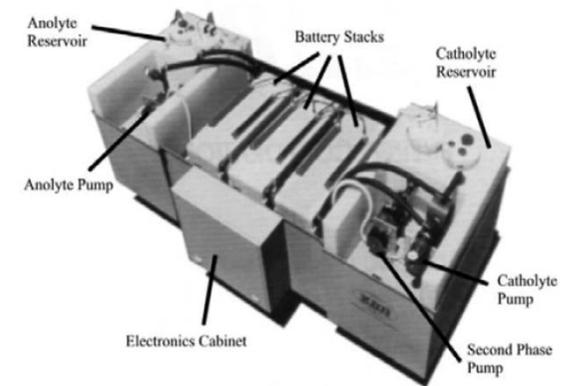
MW /  
MWh

Lead-acid



kW /  
kWh

Zinc-bromine



Source: B.L. Norris

Source: [www.ngk.co.jp](http://www.ngk.co.jp)

# Storage solutions – batteries for MW PV power plants

V-redox-flow



MW /  
MWh

NiMh



Source: [www.saftbatteries.com](http://www.saftbatteries.com)

Lithium



MW

NaS



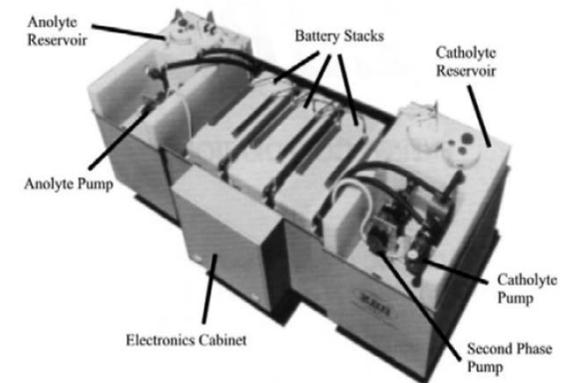
MW /  
MWh

Source: [www.ngk.co.jp](http://www.ngk.co.jp)

Lead-acid



Zinc-bromine



Source: B.L. Norris

# Lead-acid batteries

## Advantages:

- Market leading battery type
- Available in large quantities
- Available in a variety of sizes and designs
- Relatively high efficiency
- Low specific costs

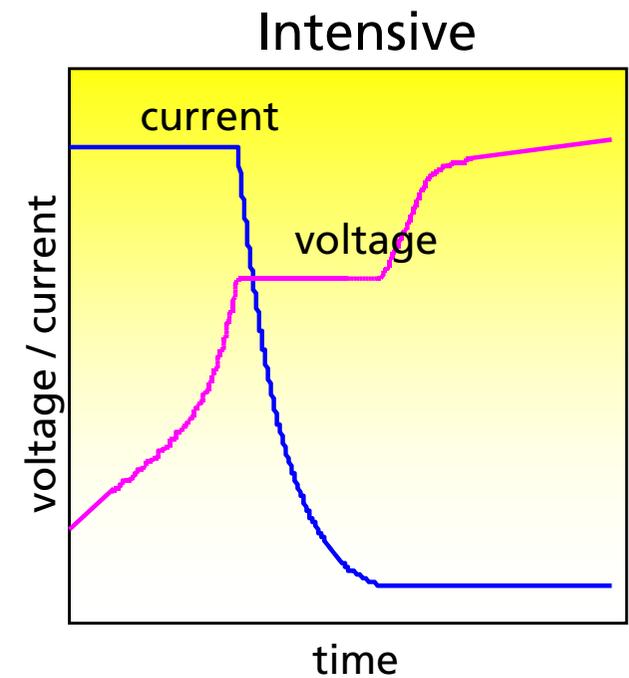
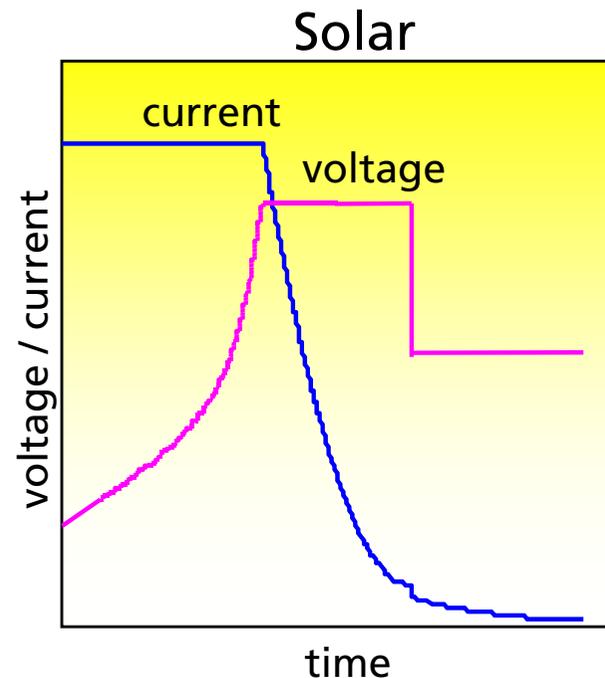
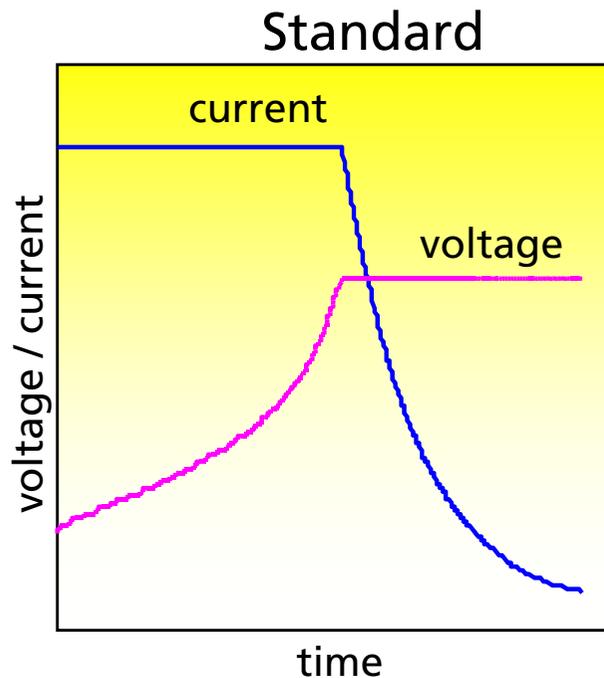
## Disadvantages:

- Low life cycle
- Limited energy density
- Hydrogen evolution in some designs
- High maintenance costs



# Schematics of different charging regimes

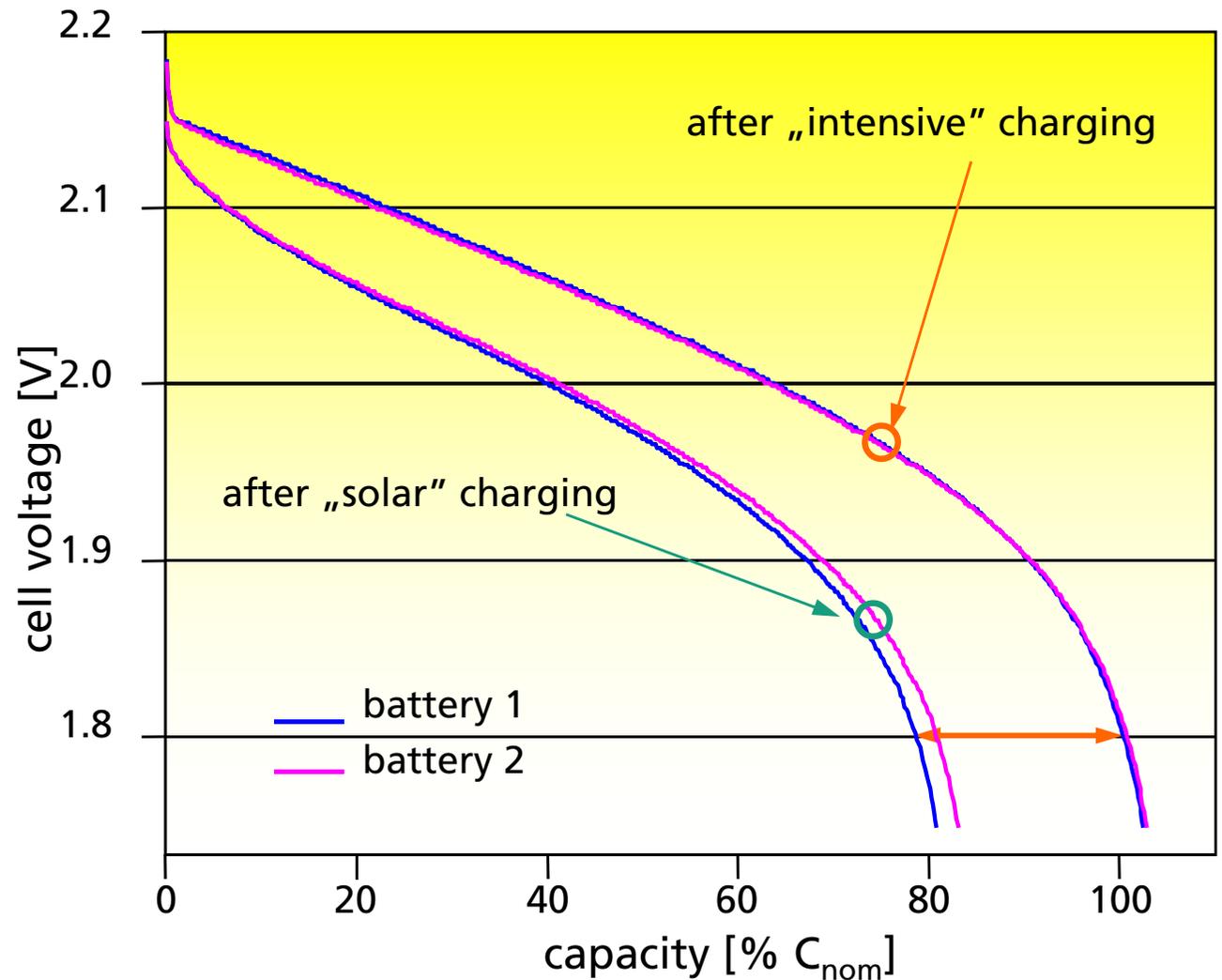
- **Standard:** constant current / constant voltage charge → **CC-CV**
- **Solar:** constant current / constant voltage charge with two end-of-charge voltage limits → **CC-CV-CV**
- **Intensive:** constant current / constant voltage charge followed by a limited constant current phase → **CC-CV-CC**



# Capacity gain by intensive charging

VRLA gel battery operates in a hybrid PV system with solar charging regime. Each half year capacity test plus intensive charging ( $I_{80}$  up to total charge of  $112\% C_{nom}$ )

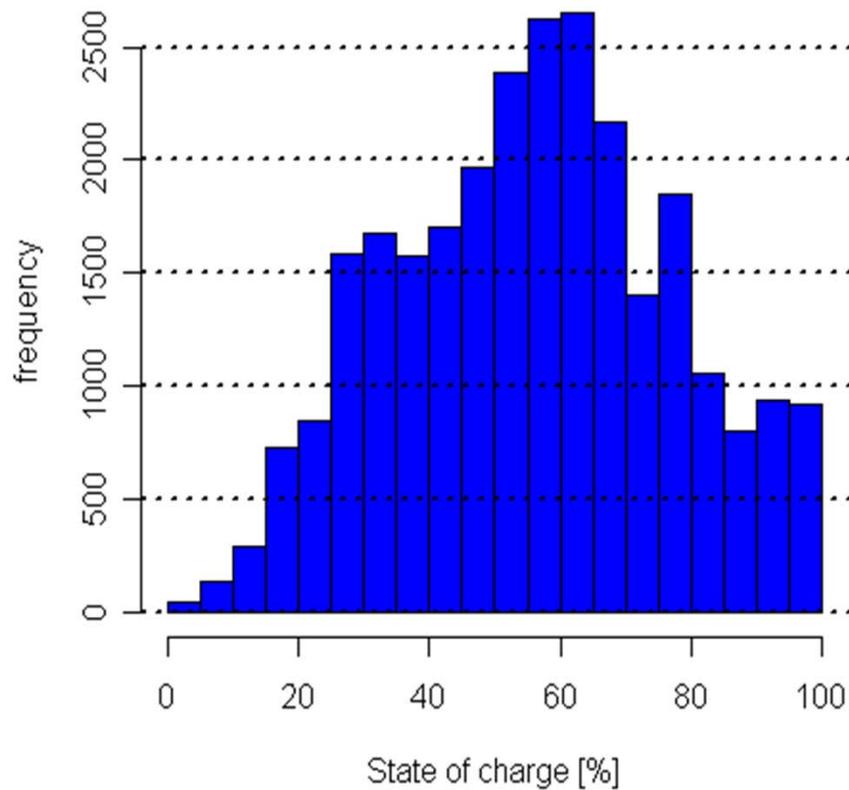
- Capacity after solar charging:  $80\% C_{nom}$
- Capacity after intensive charging:  $100\% C_{nom}$



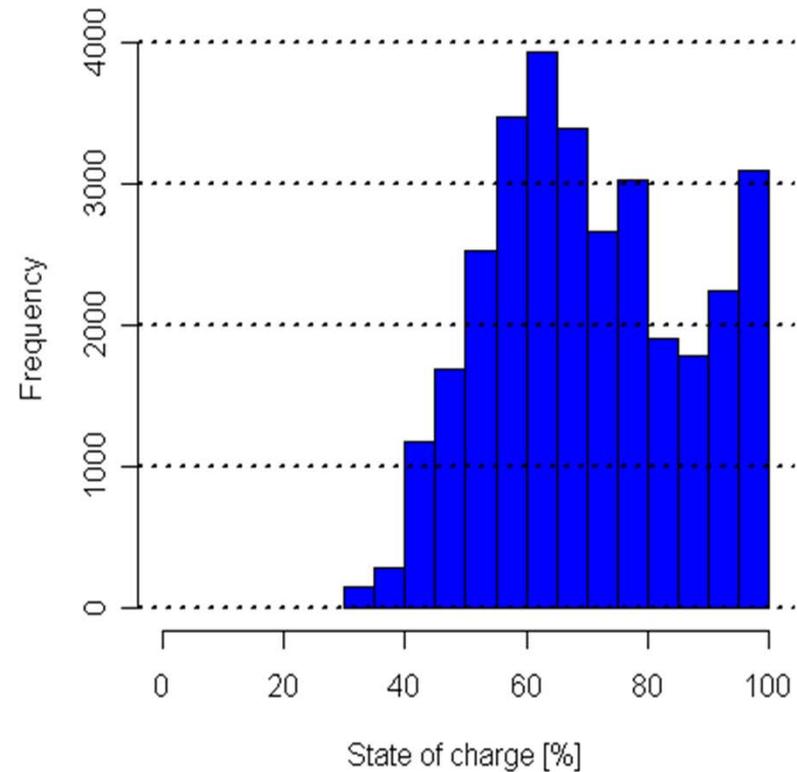
# Battery management system – Results of field trial with lead acid batteries



2006: without BMS



2007: with BMS



# Lithium-ion batteries

## Advantages:

- High energy density
- High power to capacity ratio
- Little or no maintenance
- Low self discharge
- High energy efficiency
- Long calendar life times
- Large number of cycles

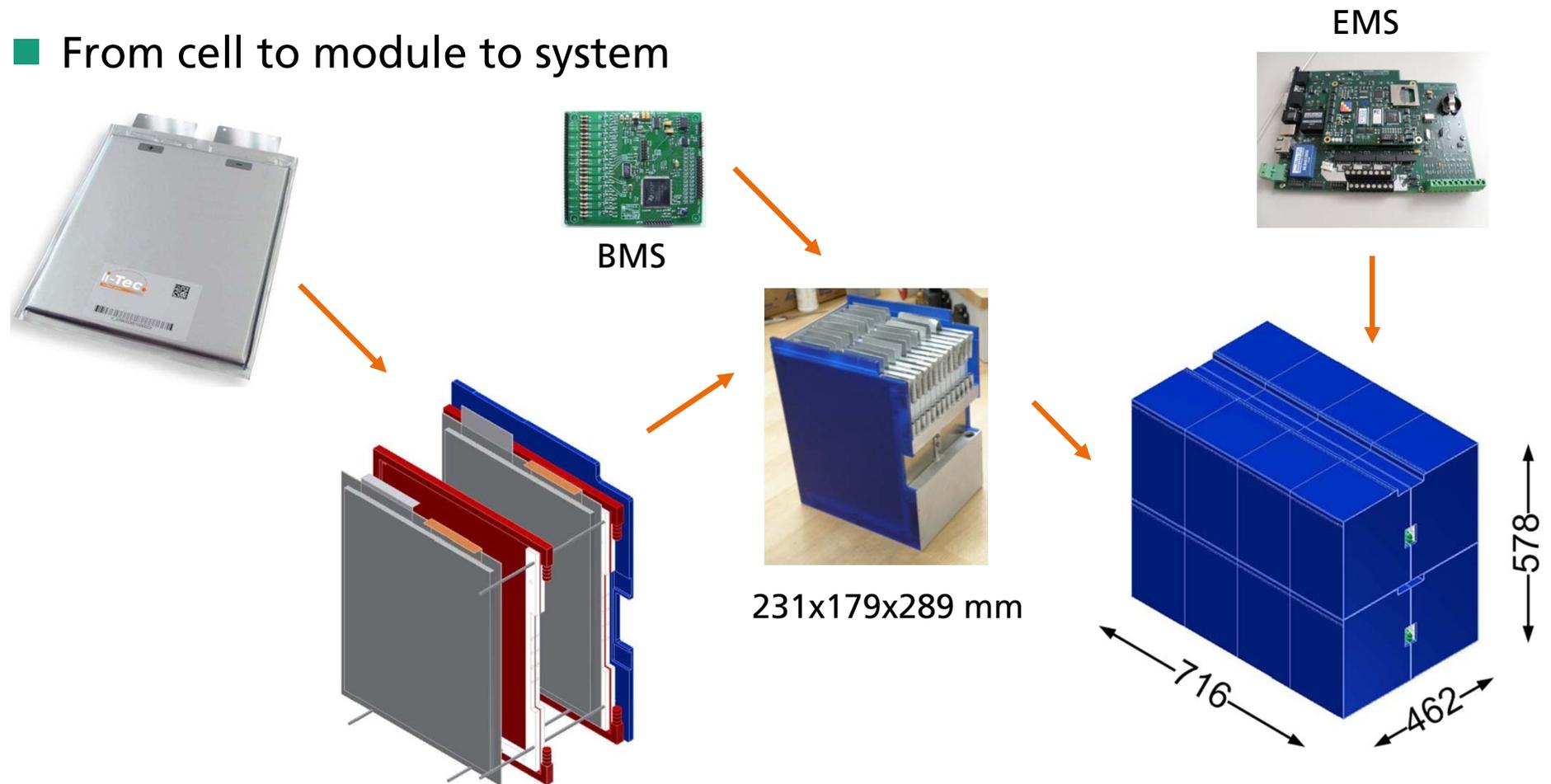
## Disadvantages:

- Safety – need for protective circuit
- High initial costs
- Thermal runaway possible when overcharged or crushed



# Lithium battery systems

## ■ From cell to module to system

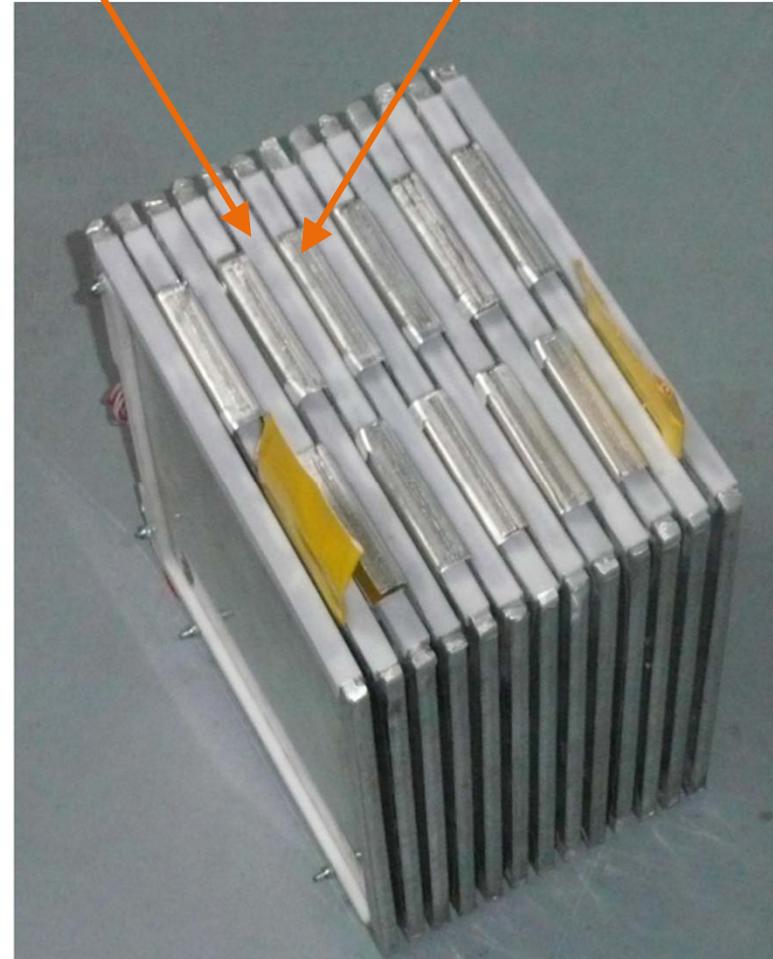


# Battery module – Connection methods

- Cell interconnectors
  - Laser welding
  - Ultrasonic welding
  - Spot welding
  - Gluing
- Mechanical stability of cells within a battery module
- Thermal connection of cells (e.g. via cooling plates)

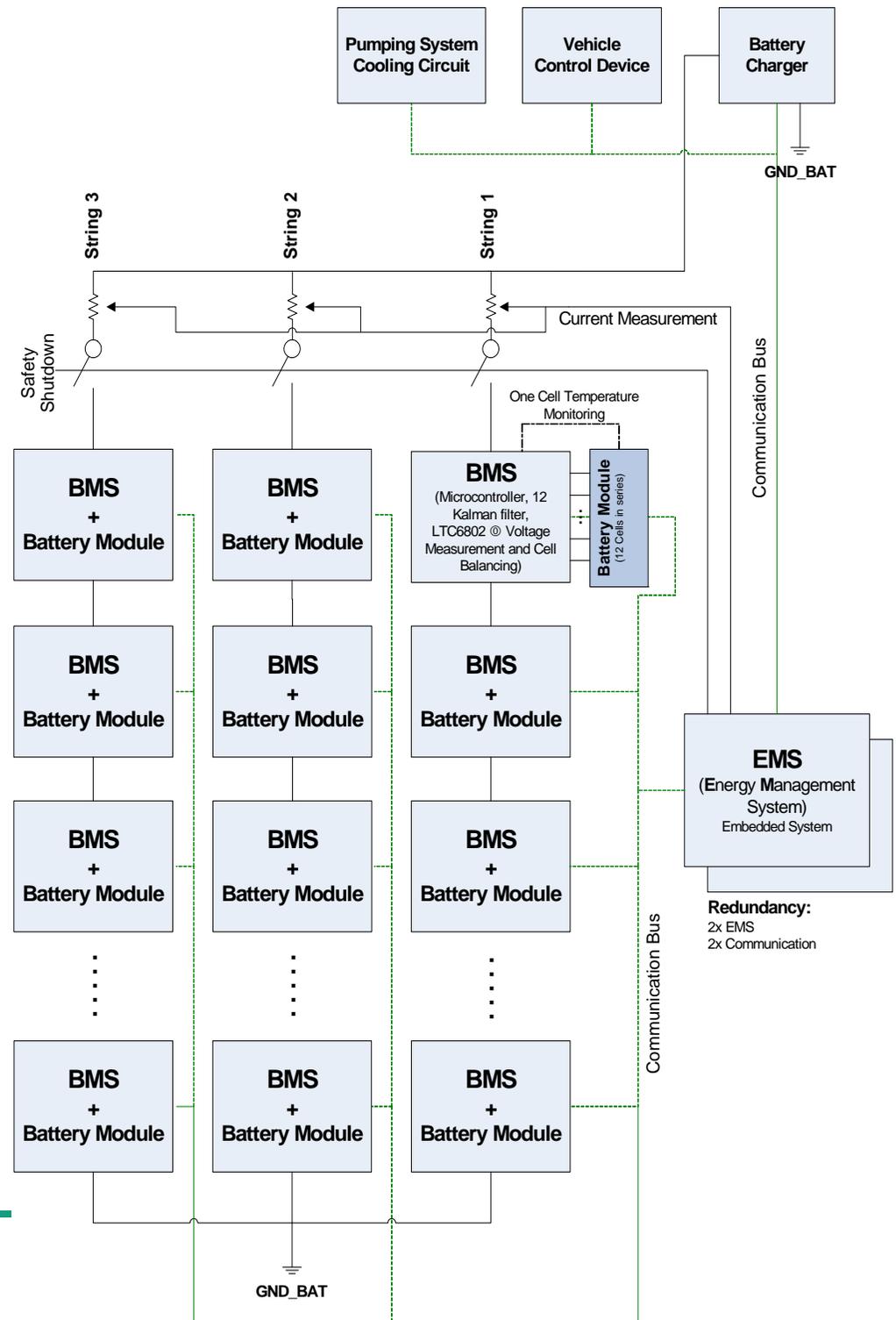
Cooling plate

Cell interconnector



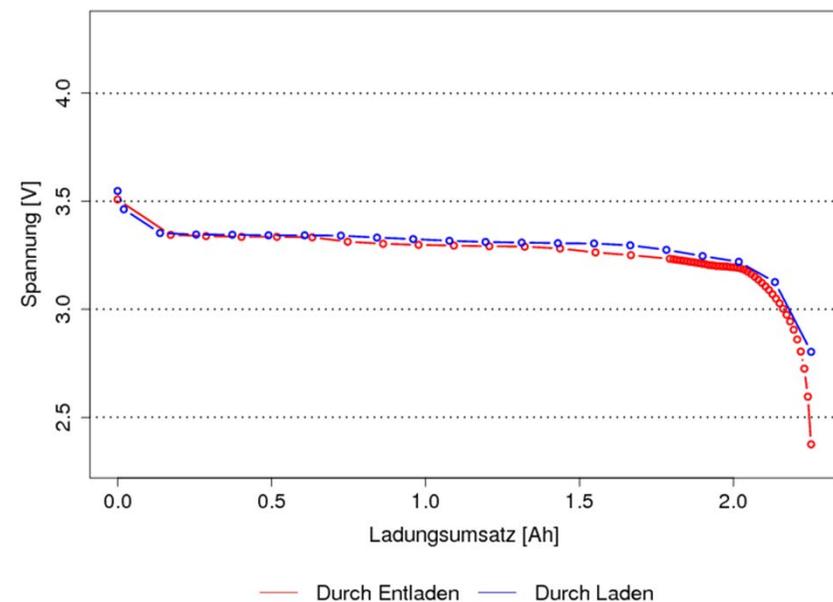
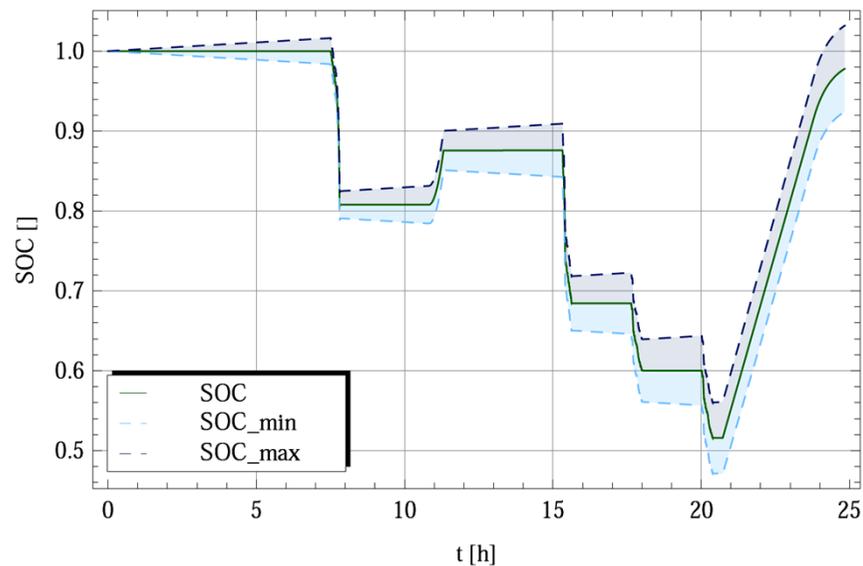
# Energy and battery management – Architecture

- Energy management system as central control unit
- Decentralized battery management system for each single battery module
- Determination of state of charge and state of health of each single cell possible



# State of charge determination

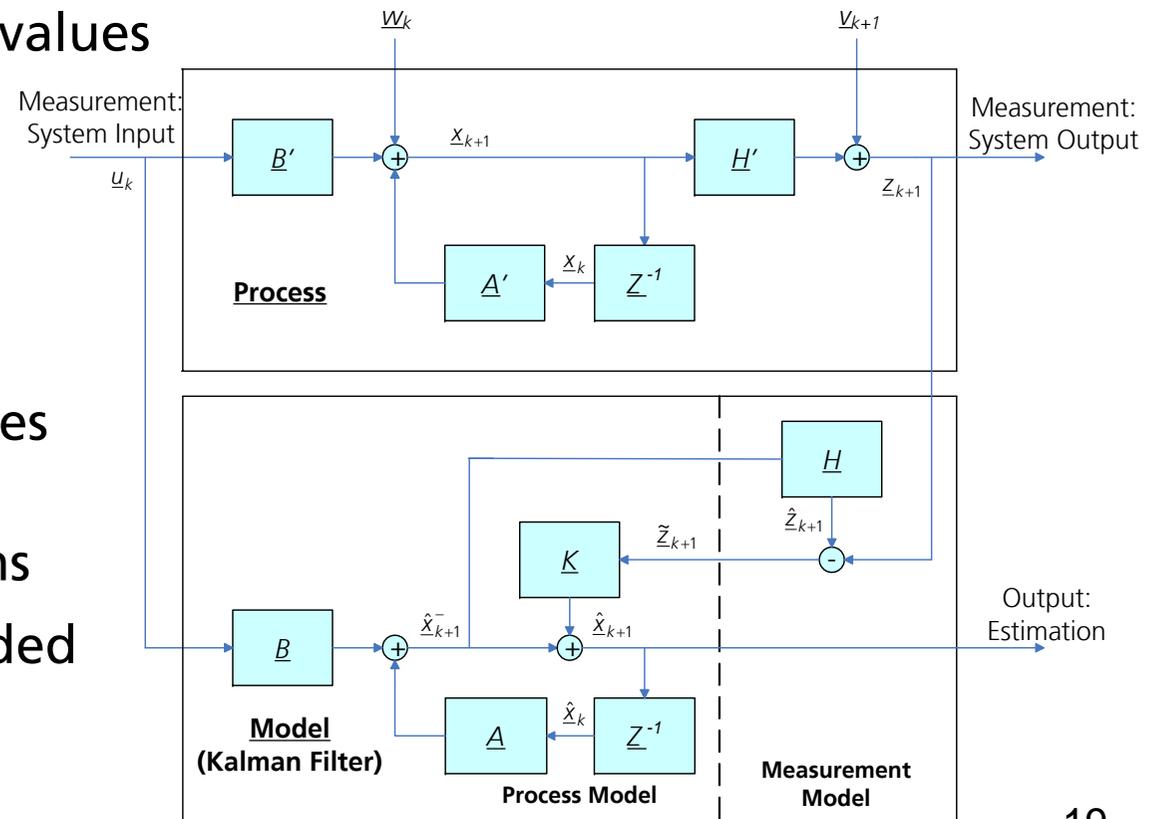
- Ah counter: Integration of measurement errors
- Most conventional approaches:
  - Use of some kind of OCV correction in combination with Ah counting
    - ➔ Recalibration of the SOC value via OCV consideration needs resting phases
- Flat OCV characteristic with hysteresis for  $\text{LiFePO}_4$



# State of charge determination

## → Approach: Kalman Filter

- More insensitive against measurement errors
- No resting phases necessary for recalibration of SOC
- Fast identification of starting values
- Improved performance for aged batteries
- Recursive state estimator
- Optimal estimator for processes with Gaussian noises
- Suitable only for linear systems
- For non-linear systems: Extended or Unscented Kalman Filter

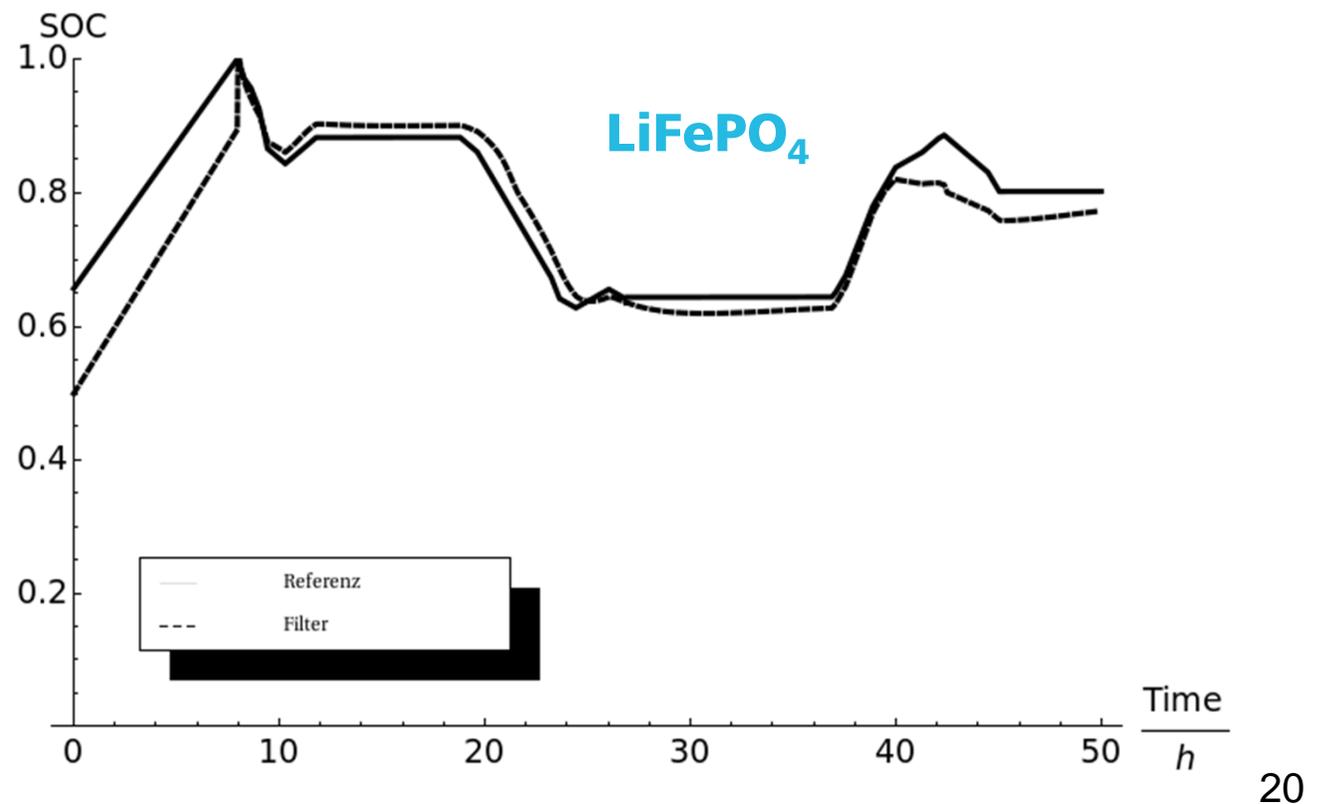


# State of charge determination

## Approach: Extended Kalman Filter (EKF)

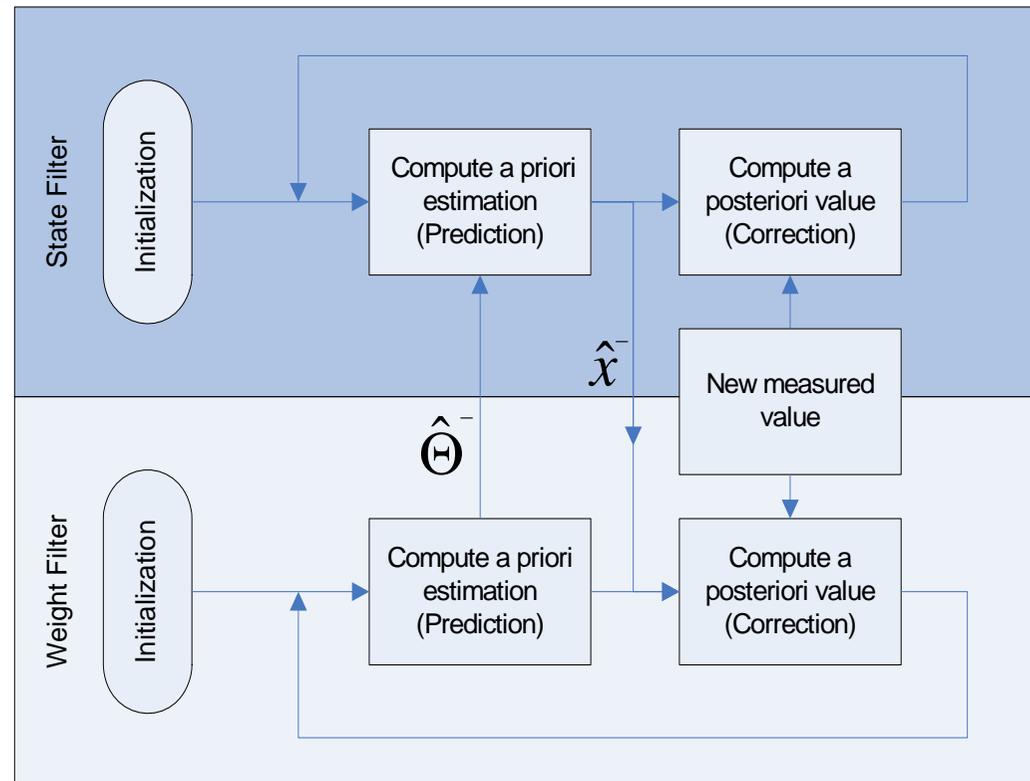
- Extension of Kalman Filter approach for non-linear systems:

→ Linearization within the operating point using first order Taylor series approximation



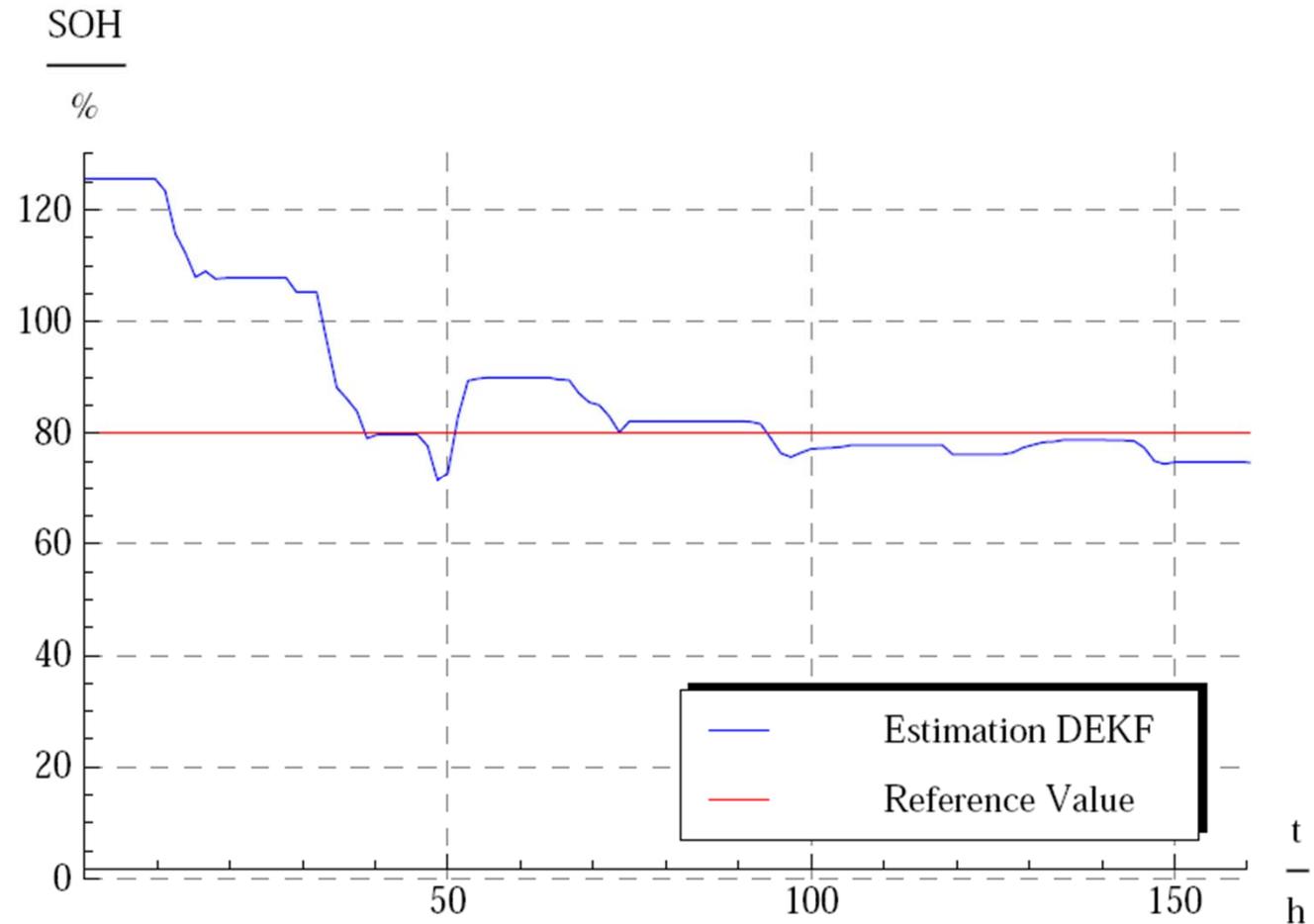
# State of health determination

- Principle of Dual Extended Kalman Filter
  - Two decoupled parallel Kalman Filters
  - Exchange of computed states of state filter (state of charge) and of weight filter (state of health)



# State of health determination

- Aged battery:  
80 % SOH
  - Cathode: NMC
  - Anode: Carbon
- 2.45 Ah, 3.6 V

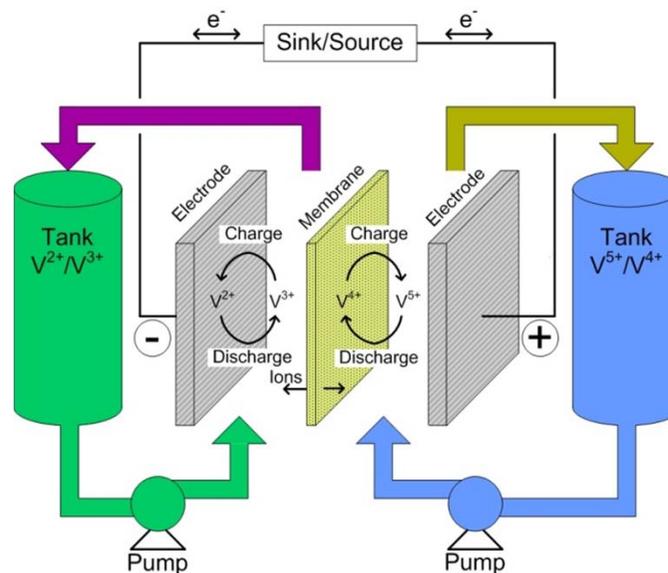
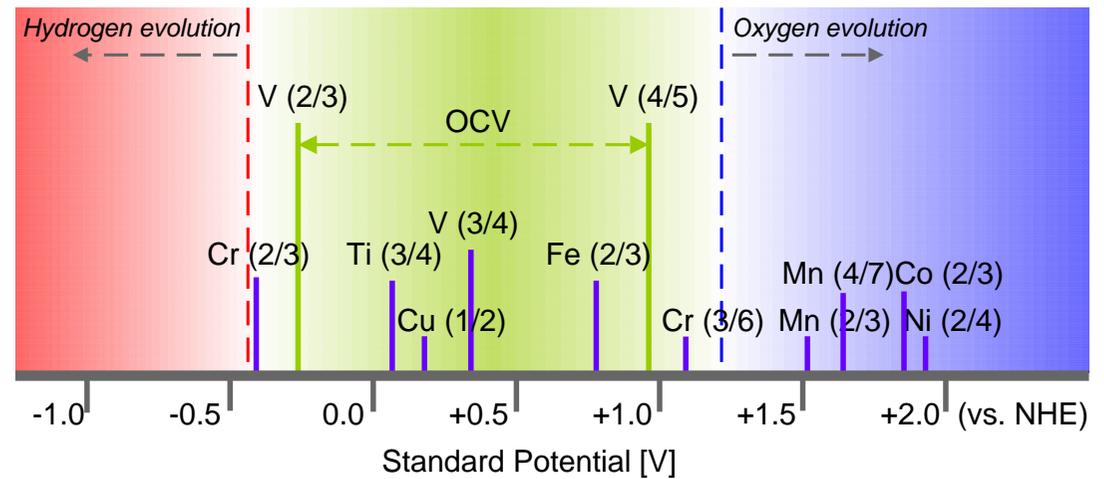


DEKF: Dual Extended Kalman Filter; MA: Mean Average

# Redox-flow batteries

Flow batteries:

- Different redox couples possible
- Research focuses on Vanadium
- Power and capacity decoupled



# Redox-flow batteries

## Advantages:

- Decoupling of power and capacity  
→ Modularity
- Only two manufacture worldwide (!?)
- High cycle stability
- Low self discharge

## Disadvantages:

- Low energy density
- Complex control strategies
- Flow battery  
→ Risk of leakages



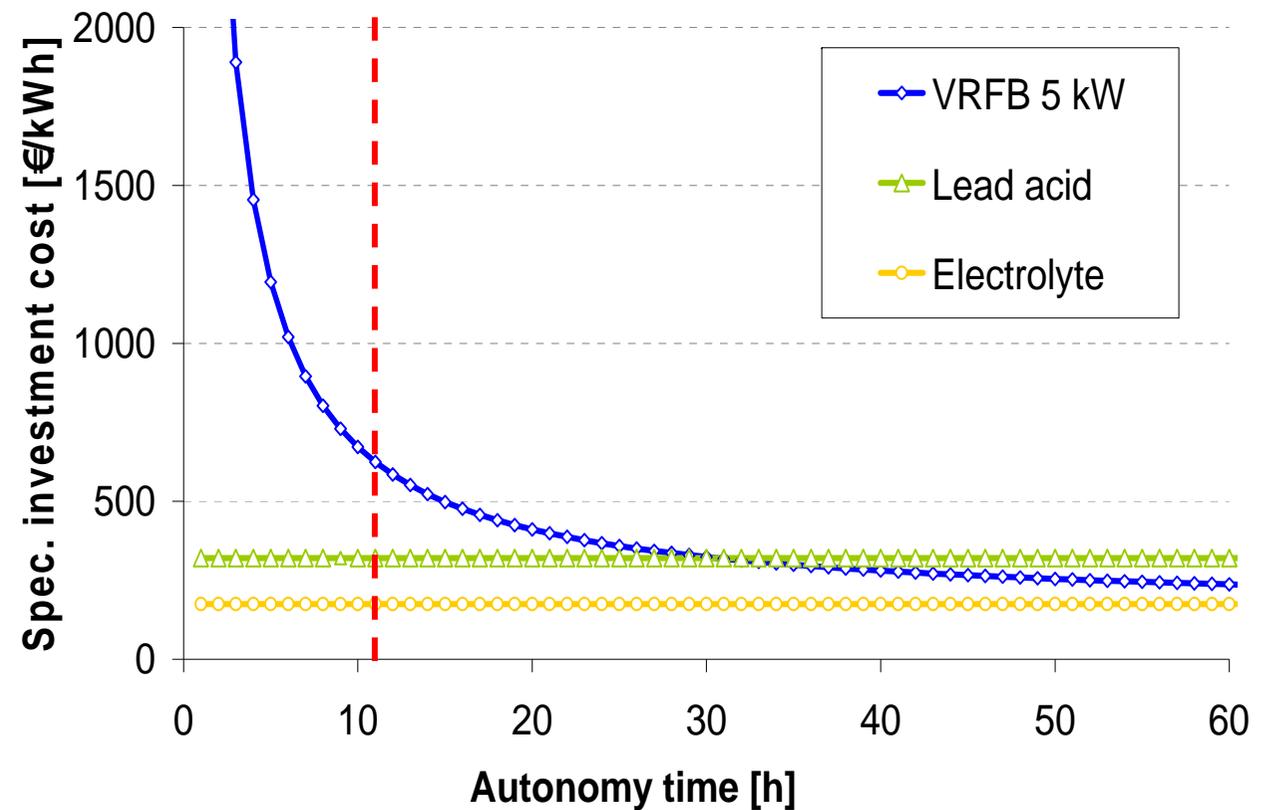
# Cost analyses

Case study

„Rappenecker Hof“:

■ 5 kW / 57 kWh VRFB

## Investment cost



# Cost analyses

Case study

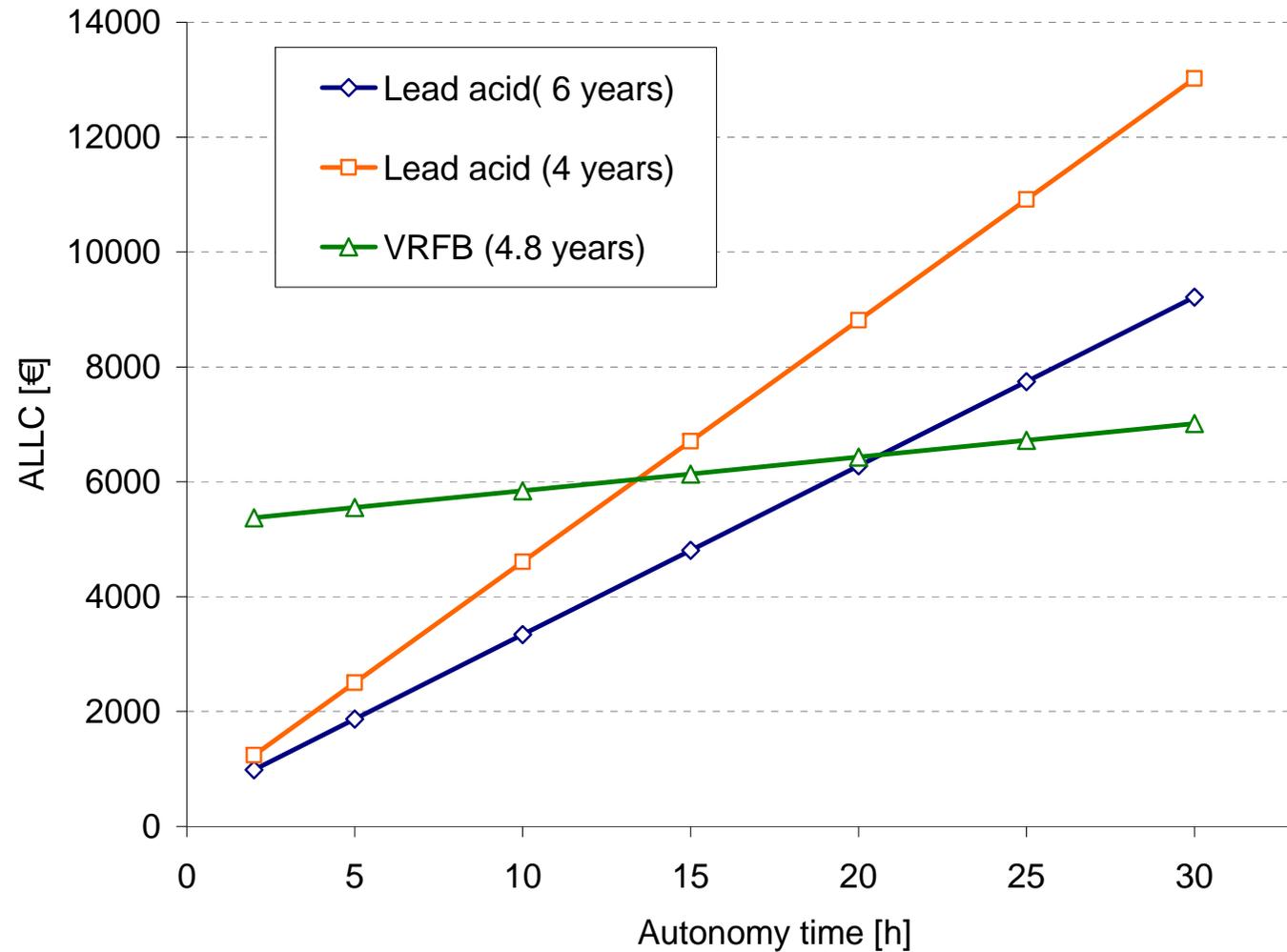
„Rappenecker Hof“:

■ 5 kW / 57 kWh VRFB

■ ALCC including:

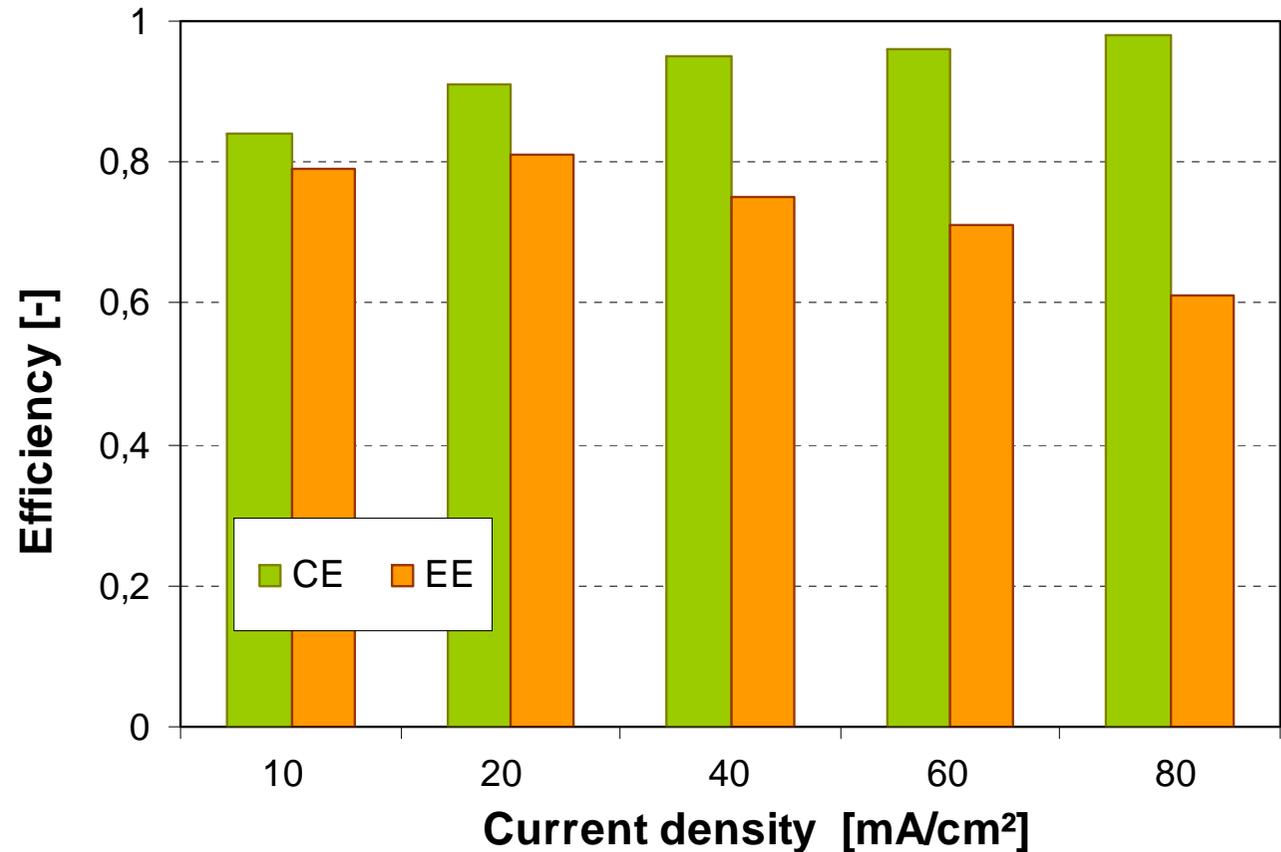
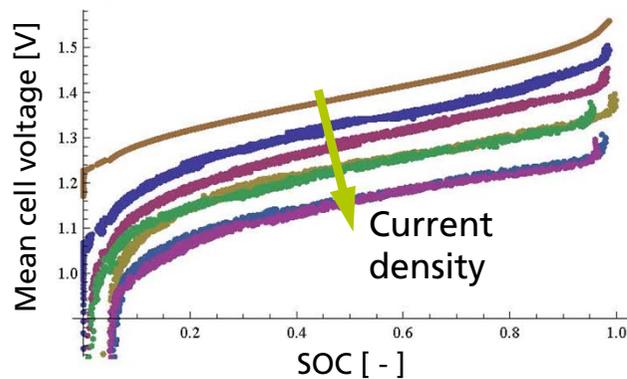
- Investment
- Maintenance
- Replacement

## Annualized life cycle cost



# Efficiencies

- At different current densities
- Complete charging / discharging
- CE: Coulombic Efficiency
- EE: Energy Efficiency

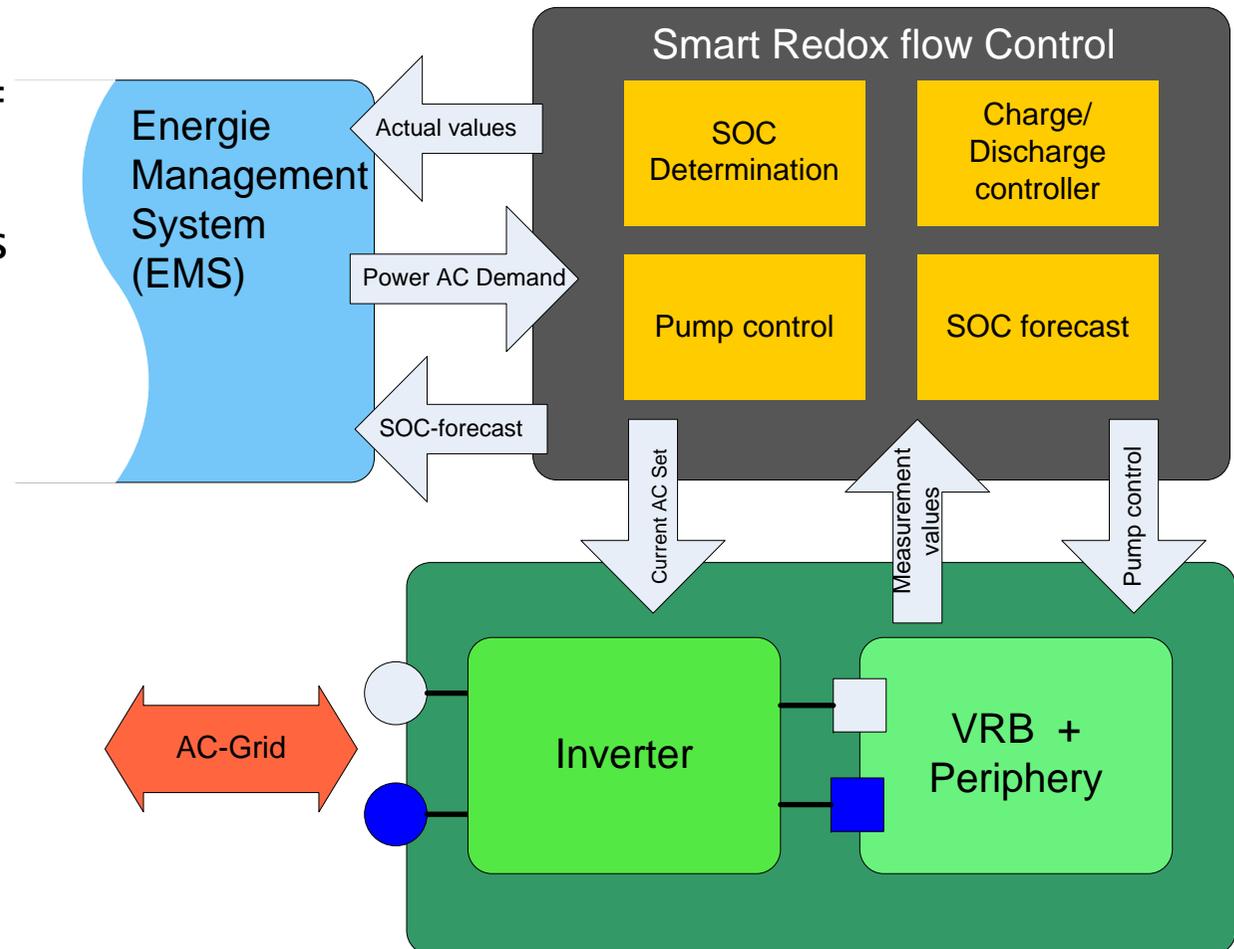


*5-cell stack à 250 cm<sup>2</sup>*

# Development of a “Smart Redox-flow Control”

## Smart Redox-flow Control:

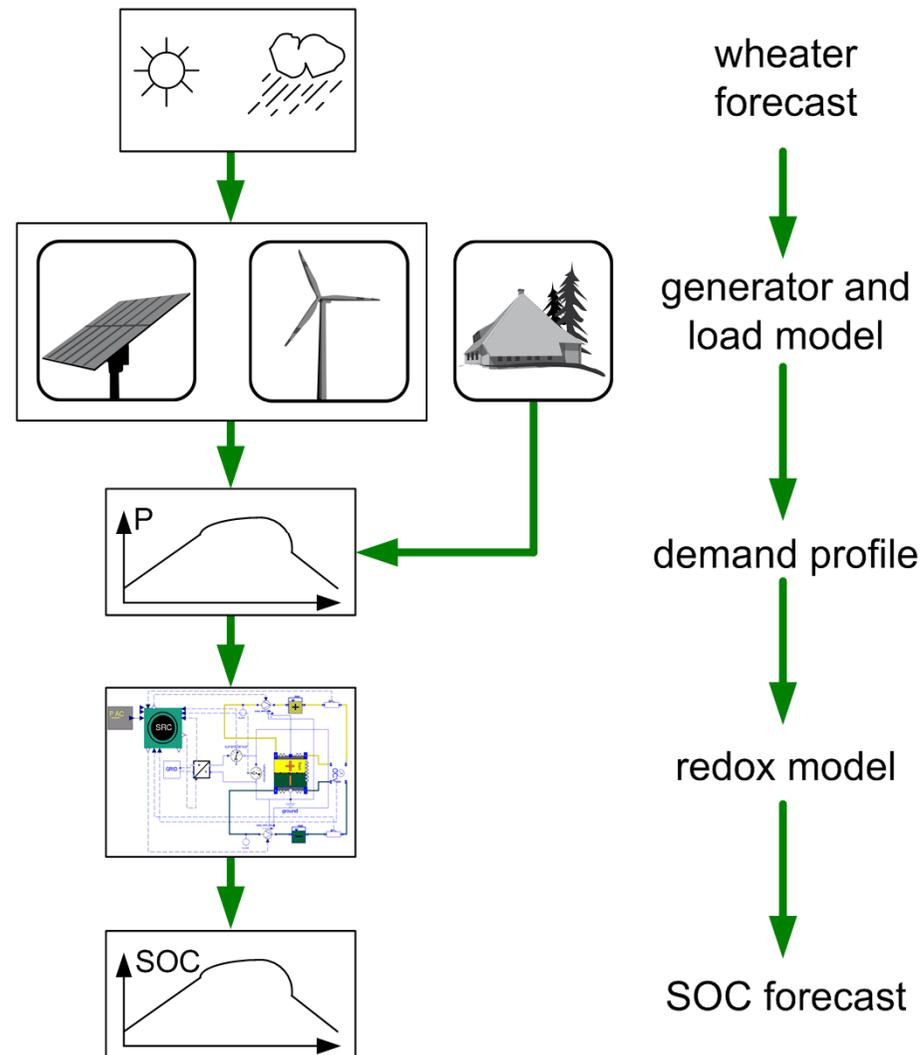
- Control loops for devices of redox-flow battery
- Determination of set points (e.g. inverter, pumps)
- Optimization of the process cycle  
→ energy efficiency
- Interface with energy management system (e.g. UESP)



# Smart Redox-flow Control: SOC forecast

SOC forecast:

- Simplified model of the VRFB system
- SOC calculation according to power demand
- Interface with energy management system
- Energy management system determines mode of operation for the VRFB



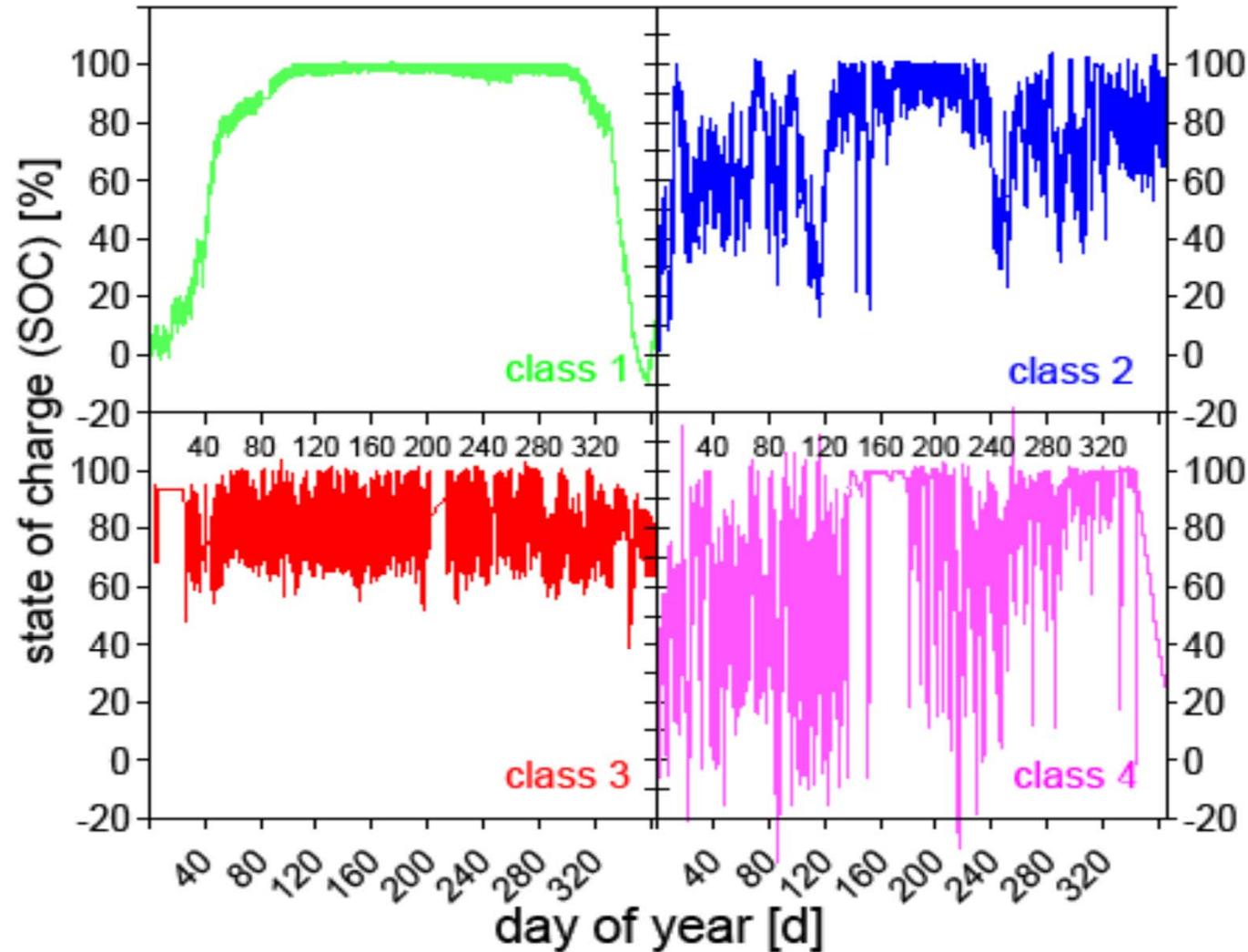
# Batteries in PV applications

## Classification of operating conditions

	<b>class 1</b>	<b>class 2</b>	<b>class 3</b>	<b>class 4</b>
typical application	parking meter	residential house	mountain hut or village supply small	big
solar fraction	100 %	70 - 90 %	about 50 %	< 50 %
storage size	> 10 days	3 -5 days	1 -3 days	about 1 day
characteristics for battery	<ul style="list-style-type: none"> <li>• small currents</li> <li>• few cycles (mainly one yearly cycle)</li> </ul>	<ul style="list-style-type: none"> <li>• small currents</li> <li>• large number of partial cycles (at different states of charge)</li> </ul>	<ul style="list-style-type: none"> <li>• medium currents</li> <li>• large number of partial cycles (at good states of charge)</li> </ul>	<ul style="list-style-type: none"> <li>• high currents</li> <li>• deep cycles (0.5 to 1 cycles per day)</li> </ul>

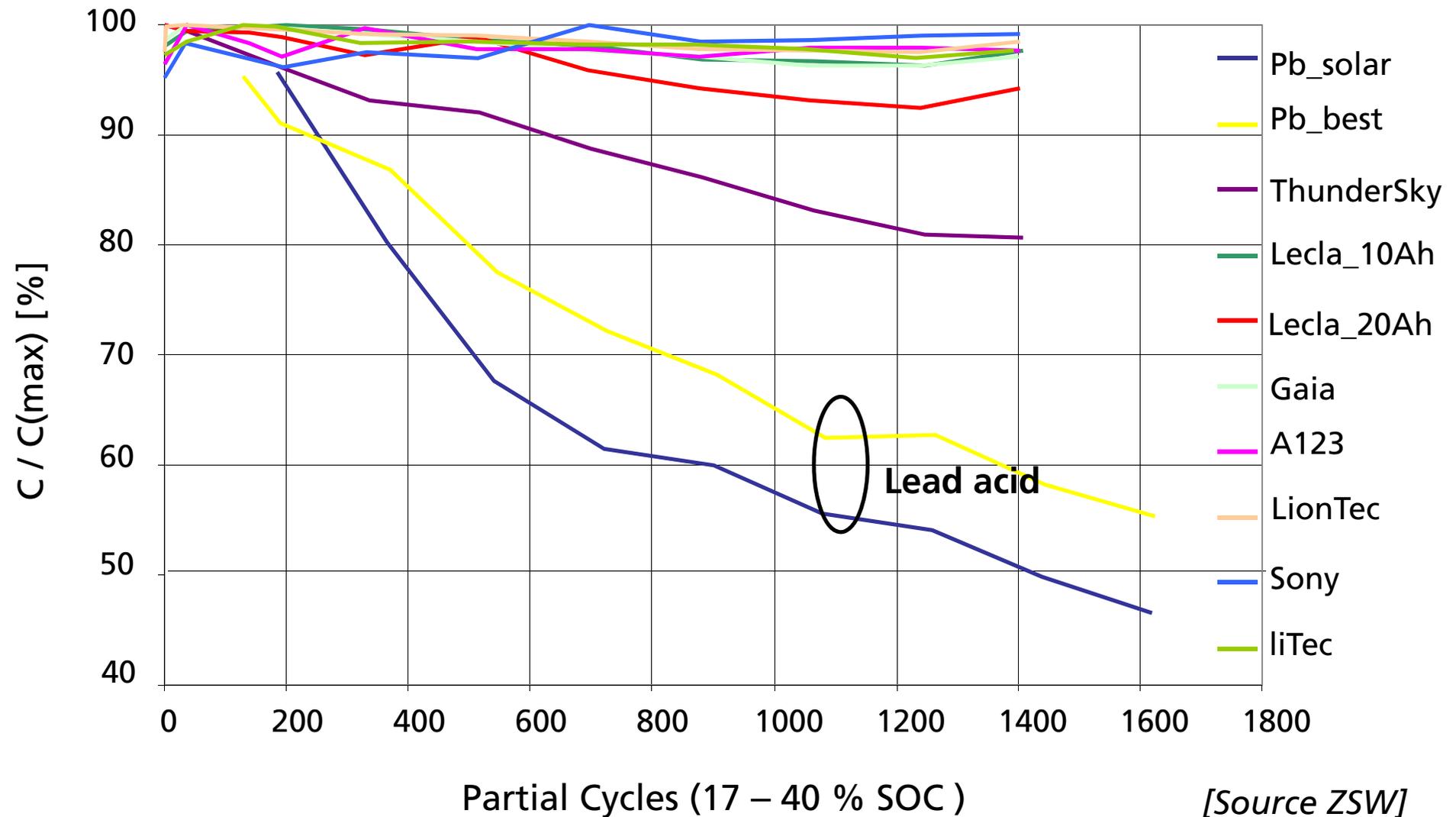
# Batteries in PV applications

## State of charge for different operating conditions



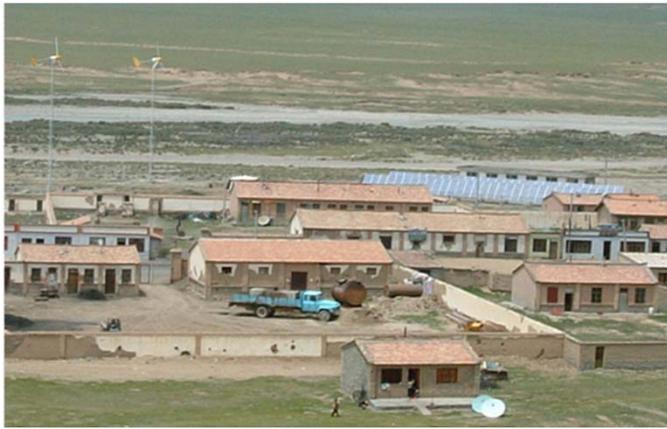
# Batteries in PV applications

## Partial cycling at low states of charge



# Conclusions

- Storages are the key component for 100 % renewables
  - In off-grid applications
  - **And** in on-grid applications
- Batteries have a huge potential to fulfil this task:
  - Modular design
  - Usable as decentralised and centralised storage systems
- For different purposes a variety of storages is available:
  - Lithium-ion for short term storages and residential use
  - Redox-flow for long term storages and in bigger stationary applications
  - Lead-acid battery as state of the art in today's off-grid applications and UPS
- Hybridisation of (battery) storages → Optimized system solutions
  - Presentation on energy concept for ASKAP / SKA



**Thanks for your attention!**

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